

Work Order I 162260***162260***

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Wednesday, May 31, 2017

Item ID:**Revision ID:****Item Name:****Draw Nbr:****Start Date:** 5/31/2017 7:3**Start Qty:** 1.00*** 1 *****Revision Nbr****Required Date:** 5/31/2017**Reqd Qty:** 1.00*** 1 *****Reference:** ECN17-541**Cust Item ID:****Customer ID:****Description:** update kits in stk - DSI9760 Rev. A (PAR15-400)
D350-588/D350-589/D350-600/D130-780**Sales Order:****Approvals:****Process Plan:****Date:****Tooling:****Date:****QC:****Date:****SPC (Y/N):****Date:****Hours**

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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DAS
28
9-89

JUN 0 7 2017

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21
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JUN 1 2 2017

QC 21 - 17/6/13 J

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date:	17.03.20	Job No.:		ADR Yes/No:	Y	ADR Date:	16.12.12	ECN #:	17- 541
Product No.:	D350-588	Created By:	JMH	Approved By:					
Product Name:	AFT DOOR HINGE MODIFICATION KITS			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17-05-25
Production Planning Man. / Prod. Planner	Y	LL /	17-05-25
Supply Chain Director / Purchasing	Y	RA / CL	17-05-25
Production Engineering Coord.	Y	DD	17-05-25
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	17-05-25
QC Coordinator	Y	PD	17-05-25
Customer Support	Y	SW / LM	17-05-25
Customer Technical Support	Y	MB / ML	17-05-25
Marketing	Y	WR	17-05-25
Prod. Man. Solution Provider	Y	HM	17-05-25

Reason for Change: Replace Gas Spring (PAR16-553)
PAR 15-400 (DSI 9760)

Documents Affected:
D5479 Rev. A, D2153 Rev. B
DSI 9760 Rev. A

IF APPLICABLE: NCR: _____ PAR: 16-553 CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB		17-05-25
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	JMH	MDL-D350-588 Rev. F	17-05-25
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17-05-25
12	Update Product Specification Files (Bluefiles)	Y	KJ	See Below	17-05-25
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17-05-25
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17-05-25
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		17-05-25
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See Below	17-05-25
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		17-05-25
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17-05-25
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17-05-25
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
D350-588-011 @ CHG 003, D350-588-041 @ CHG 004
DSI 9760-011/-013 @ CHG 001
DSI 9760 HAS BEEN ADDED TO D350-588/-589/-600 & D130-780

ECN Verified & Complete: Ph Date: **MAY 27 2017**

List Lots

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Friday, May 26, 2017 7:21:05 AM

Criteria : Item ID: D350-588-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-588-011 Aft Door Fwd Hinge Modification	Main Warehouse FG022	155756	4/6/2017	1.0000	QC21	CHG002	<u> </u>
	Main Warehouse FG022	156244	5/2/2017	4.0000	QC21	CHG002	3 DAS 28 9. 9
	OFFSHORE FG	146174	4/6/2017	1.0000	QC21	CHG002	
	OFFSHORE FG	85095	4/6/2017	1.0000	QC21	CHG002	
Total:				7.0000			

→ All
back
~~sent June 1~~
May 31

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162260

DEFINITIONS: On the Air Waybill 'We', 'Our', 'us' and 'FedEx' refer to Federal Express Corporation, its subsidiaries and branches and their respective employees, agents and independent contractors. 'You' and 'Your' refer to the shipper, its employees, principals and agents. If your shipment originates outside the United States, your contract of carriage is with the Federal Express subsidiary, branch or independent contractor who originally accepts the shipment from you. 'Package' means any container or envelope that is accepted by us for delivery, including any such items tendered by you utilizing our automated systems, meters, manifests or waybills. 'Shipment' means all packages, which are tendered to and accepted by us on a single Air Waybill.

AGREEMENT TO TERMS: By giving us your shipment, you agree, regardless of whether you sign the front of this Air Waybill, for yourself and as agent for and on behalf of any other person having an interest in this shipment, to all terms on this NON-NEGOTIABLE Air Waybill. In any applicable tariff, and in our current Service Guide or Standard Conditions of Carriage, copies of which are available upon request. If there is a conflict between this Air Waybill and either the tariff, Service Guide or Standard Conditions then in effect, the tariff and the terms of any customer automation agreement between the shipper and Federal Express will control (the Service Guide or Standard Conditions have secondary priority). No one is authorized to alter or modify the terms of our agreement. This Air Waybill shall be binding on us when the shipment is accepted.

YOUR OBLIGATIONS: You warrant that each article in the shipment is properly described on this Air Waybill and is acceptable for transport by us, and that the shipment is properly marked, addressed (including postal codes) and packaged to ensure safe transportation with ordinary care in handling.

NOTE CONCERNING LIMITATIONS OF LIABILITY: Air Carriage Notice. If the carriage of your shipment by air involves an ultimate destination or stop in a country other than the country of departure, the Warsaw Convention, an international treaty relating to international carriage by air, may be applicable, which treaty would then govern and in most cases limit our liability for loss or delay of or damage to your shipment. In the U.S., the Warsaw Convention limits our liability to U.S. \$9.07 per pound (U.S. \$20.39 per kilogram). Unless you declare a higher value for carriage as described below. The interpretation of the Warsaw Convention liability limits may vary in other countries. There are no stopping places which are agreed at the time of tender of the shipment and we reserve the right to route shipments in anyway we deem appropriate.

Road Transport Notice. Shipments transported partly or solely by road be it explicit agreement to do so or not-in, to, from a country which is party to the Convention on the Contract for the International Carriage of Goods by Road (the 'CMR') are subject to the terms and conditions of the CMR, notwithstanding any other provisions of this Agreement to the contrary. For these shipments transported solely by road, if a conflict arises between the provisions of the CMR and this Air Waybill the terms of the CMR shall prevail.

Limitation of Liability, if not governed by the Warsaw Convention or the CMR as described above, our maximum liability for loss, damage or delay is limited by this Air Waybill to U.S. \$100 per shipment or U.S. \$9.07 per pound (U.S. \$20.39 per kilo) (or equivalent local currency), whichever is greater, unless you declare a higher value for carriage as described below. FedEx does not provide cargo liability or all-risk insurance, but you may pay an additional charge to each additional U.S. \$100 (or equivalent local currency) of declared value for carriage. If a higher value for carriage is declared and the additional charge is paid, FedEx maximum liability will be the lesser of the declared value for carriage or your actual damages.

LIABILITIES NOT ASSUMED. IN ANY EVENT, WE WON'T BE LIABLE FOR ANY DAMAGES WHETHER DIRECT, INCIDENTAL, SPECIAL OR CONSEQUENTIAL, IN EXCESS OF THE DECLARED VALUE FOR CARRIAGE (INCLUDING BUT NOT LIMITED TO LOSS OF INCOME OR PROFITS) WHETHER OR NOT WE HAD ANY KNOWLEDGE THAT SUCH DAMAGES MIGHT BE INCURRED, UNLESS SUCH DAMAGES WERE CAUSED BY OUR OWN WILLFUL MISCONDUCT OR GROSS NEGLIGENCE.

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CLAIM FOR LOSS, DAMAGE FOR DELAY. ALL CLAIMS MUST BE NOTIFIED TO US WITHIN 15 DAYS AFTER DELIVERY OF THE SHIPMENT FAILING WHICH NO ACTION FOR DAMAGES MAY BE BROUGHT. All claims for loss, non-delivery or mis-delivery must be received by us within 90 days after the shipment is accepted by us. The right to damages against us shall be extinguished unless an action is brought within two years from the date of delivery of the shipment or from date on which the shipment should have been delivered. Within 30 days after notification to us (of) the claim, it must be documented by sending us all relevant information about it. We are not obligated to act on any claim until all transportation charges have been paid; the claim amount may not be deducted from those charges. If the recipient accepts the shipment without noting any damage on the delivery record, we will assume the shipment was delivered in good condition. In order for us to consider a claim for damages, the content(s), original shipping cartons, and packing must be available to us for inspection.

RIGHT TO INSPECT. Your shipment may, at our option or at the request of governmental authorities, be opened and inspected by us or such authorities or us at any time.

CUSTOMS CLEARANCE. It is your responsibility to provide proper customs documentation and confirmation, where required.

EXPORT CONTROL. You authorize Federal Express to act as forwarding agent for you for export control and customs purposes. You hereby certify that all statements and information contained in this air waybill relating to exportation are true and correct. Furthermore, you understand that civil and criminal penalties, including forfeiture and sale, may be imposed for making false or fraudulent statements or for the violation of any United States laws on exportation, including but not limited to, 13 USC Sec. 305, 22 USC Sec. 401; 18 USC Sec. 1001; 50 USC app. 2410.

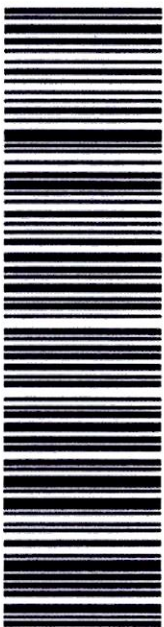
MANDATORY LAW. Insofar as any provision contained or referred to in this air waybill may be contrary to any applicable international treaty, law government regulations, orders or requirements such provision shall remain in effect as a part of our agreement to the extent that it is not overridden. The invalidity or unenforceability of any provision shall not affect any other part of this Air Waybill. Unless otherwise indicated the Sender's address indicated on the face of this Waybill is the place of execution and the place of departure, and Recipient's address listed on the face of this Waybill is the place of destination. Unless otherwise indicated Federal Express Corporation, P.O. Box 727, Memphis, TN 38194 USA is the first carrier of this shipment.

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